



# SERVICE BULLETIN

No. 236

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

"FAA DOA EA-1 Approved"

December 29, 1966

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Subject: Oxygen Cylinder Mounting Modification

Models Affected: PA-30 Twin Comanches (aircraft that have had an oxygen system installed at the factory or aircraft that have had Piper Oxygen Kit 756 981 installed)

Serial Numbers Affected: 30-853, 30-902 to 30-1454 incl.

Compliance Date: Prior to but not later than next 25 hours of operation

Reason For Bulletin: To preclude the possibility of oxygen cylinder mounting channels cracking and to incorporate an improvement in mounting of the oxygen cylinder.

Material Required: Oxygen Cylinder Mounting Modification Kit 757 094

Installation Instructions: Contained in Kit 757 094

Availability of Parts: Piper Dealer

Warranty Parts Allowed: Oxygen Cylinder Mounting Modification Kit 757 094

Warranty Labor Allowed: Three (3) hours

Expiration Date of Warranty: March 30, 1967

Disposition of Replaced Parts: Comply with Warranty and Credit Claim Procedure

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